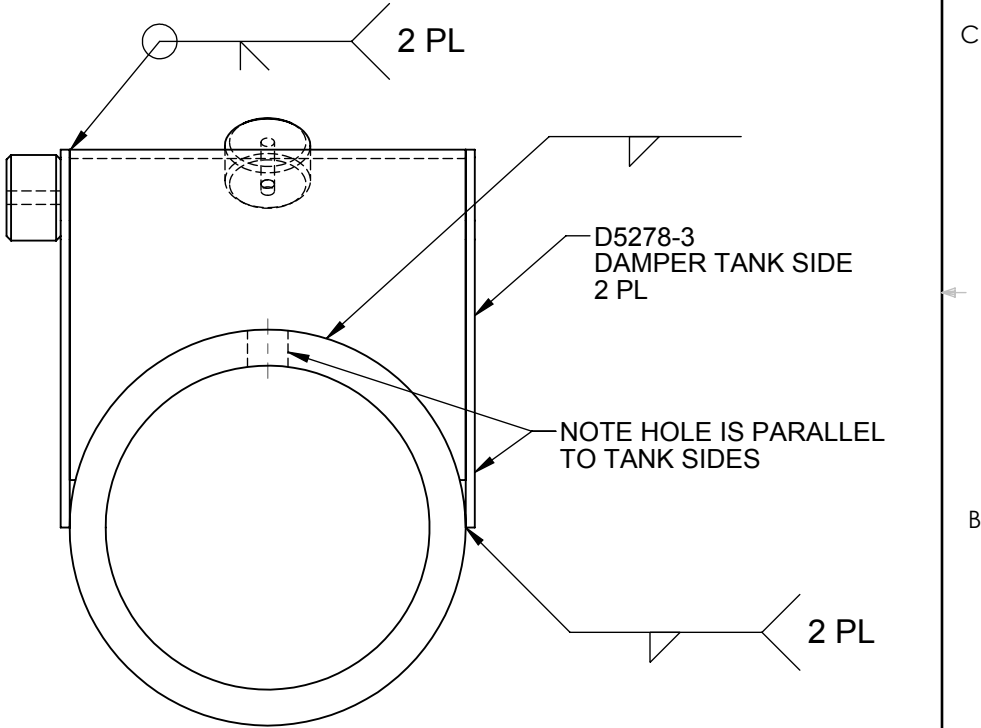
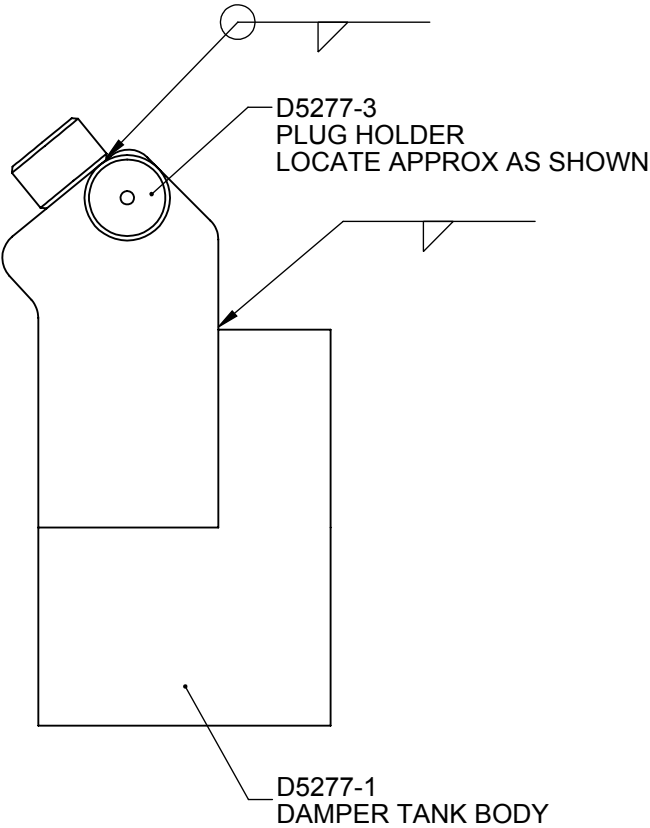
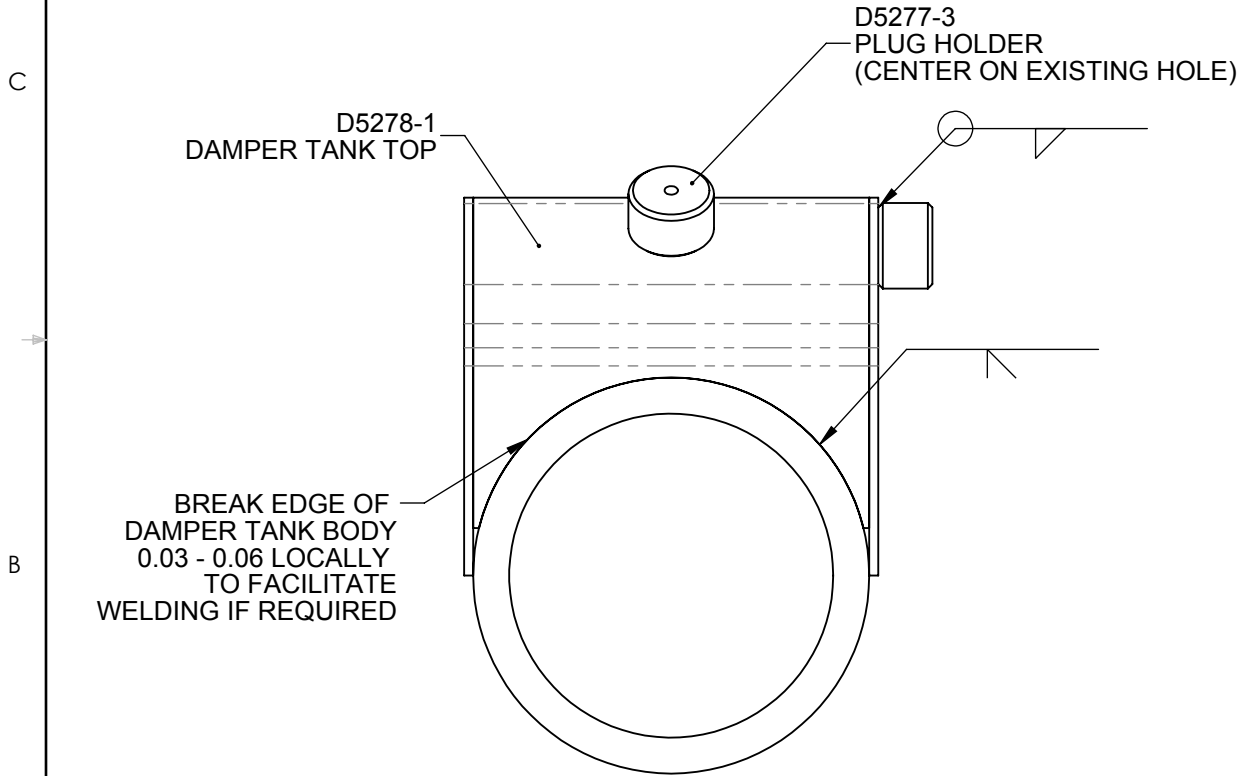
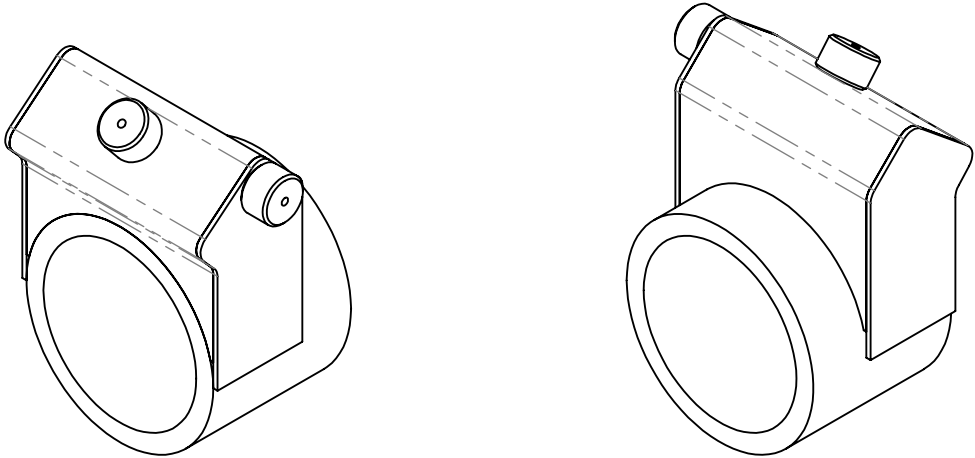


ITEM	QTY -051	P/N	DESCRIPTION
	X	D5260-051	DAMPER TANK WELDMENT (LH)
1	1	D5277-1	DAMPER TANK BODY
2	2	D5277-3	PLUG HOLDER
3	1	D5278-1	DAMPER TANK TOP
4	2	D5278-3	DAMPER TANK SIDE



D5260-051 DAMPER TANK WELDMENT (LH)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.35 lbs
 - 8) BREAK EDGES ON SHEET METAL TO FACILITATE WELDING AS REQUIRED

PRELIMINARY ISSUE

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	CP	DRAWING NO.	REV. A12
MFG. APPR.	RQ	D5260	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		DAMPER TANK ASSEMBLY	NTS
DATE	15.07.30	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

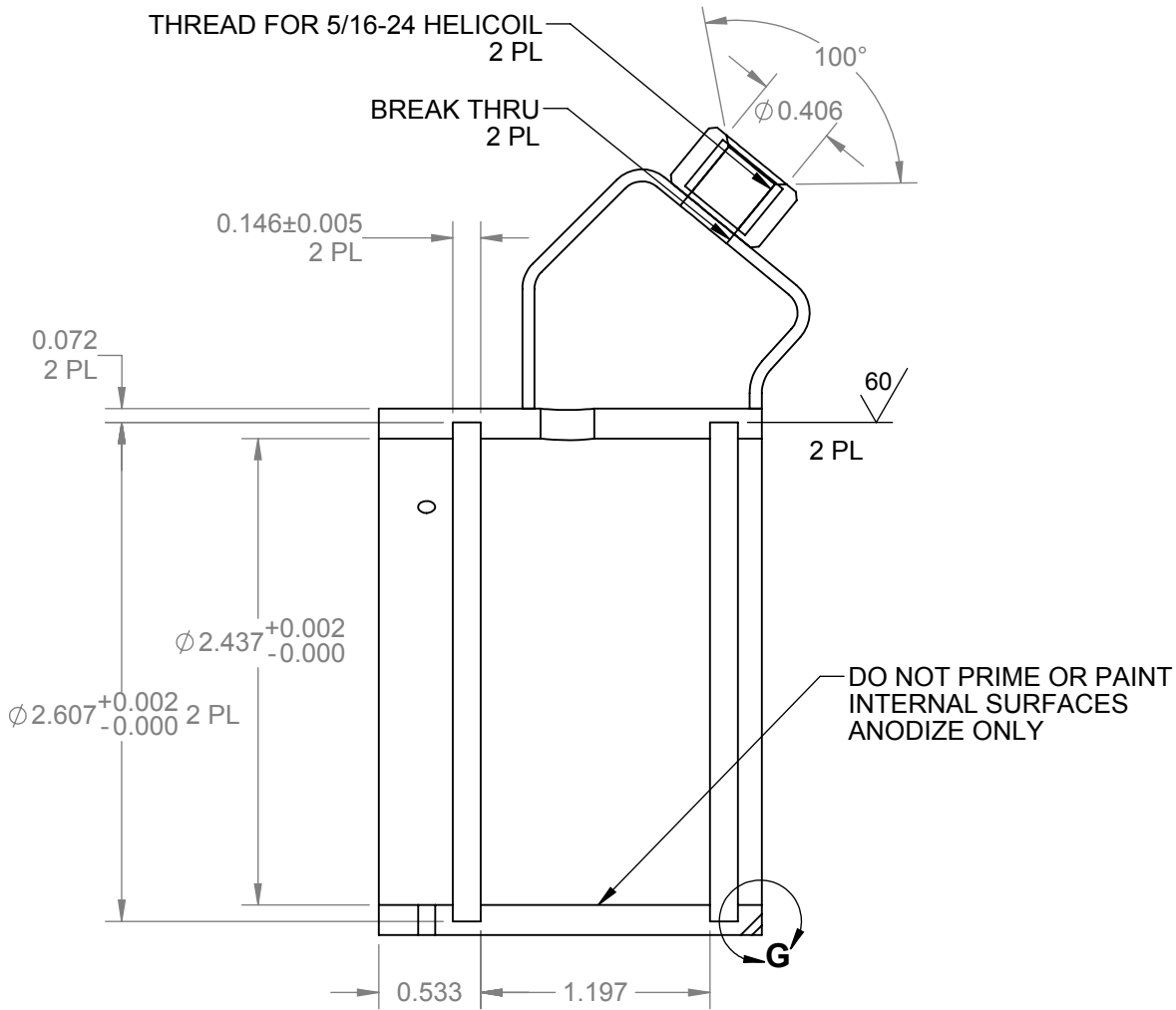
ITEM	QTY -042	P/N	DESCRIPTION
	X	D5260-042	DAMPER TANK ASSY (RH)
1	1	D5260-052	DAMPER TANK WELDMENT (RH)
2	2	M124657	HELICOIL, NON-LOCKING

D

C

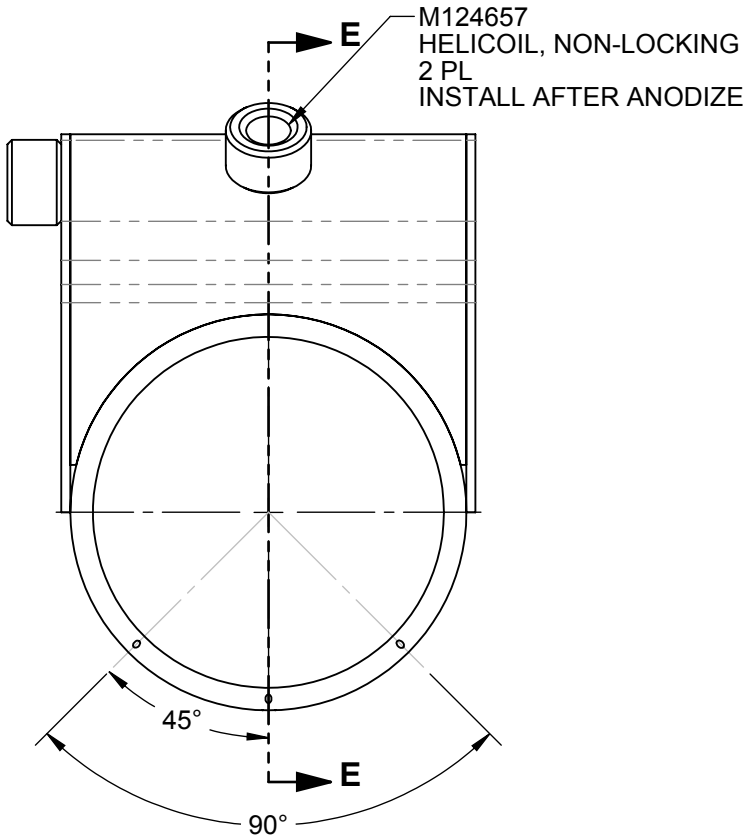
B

A

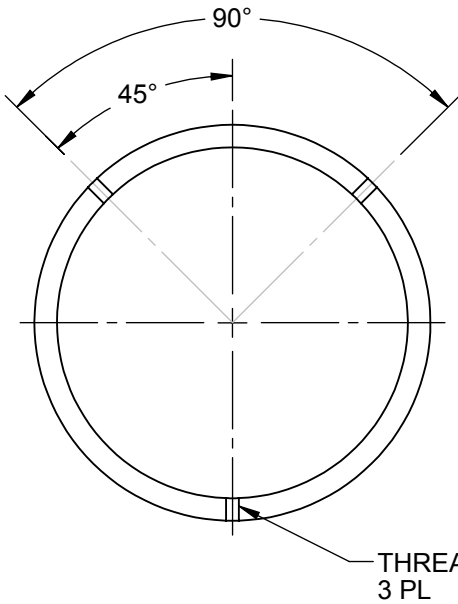


SECTION E-E

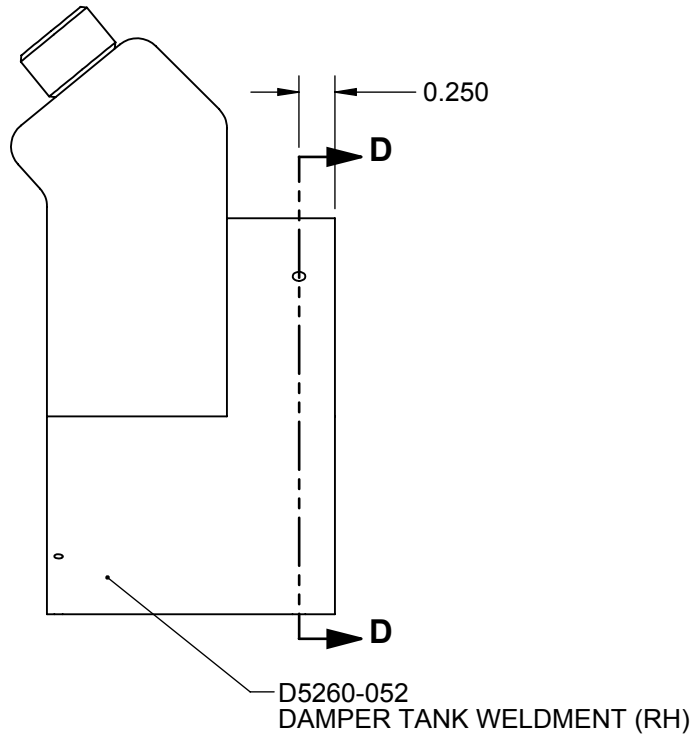
- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: INSTALL HELICOIL AFTER ANODIZE
ANODIZE COMPLETE PART PER MIL-A-8625F, TYPE I CLASS 1
0.0001" TO 0.0005" THICK
MASK THREADS AND INTERNAL SURFACES PRIOR TO PRIME AND PAINT
PRIME PER DART QSI 005 4.2 ON EXTERNAL SURFACES ONLY
PAINT PER DART QSI 005 4.2 ON EXTERNAL SURFACES ONLY
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.35 lbs



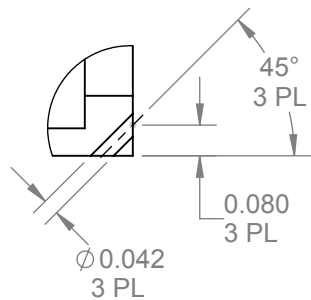
SECTION D-D



THREAD 4-40 UNC-2B
3 PL



D5260-042 DAMPER TANK ASSEMBLY (RH)
(POST WELDING)

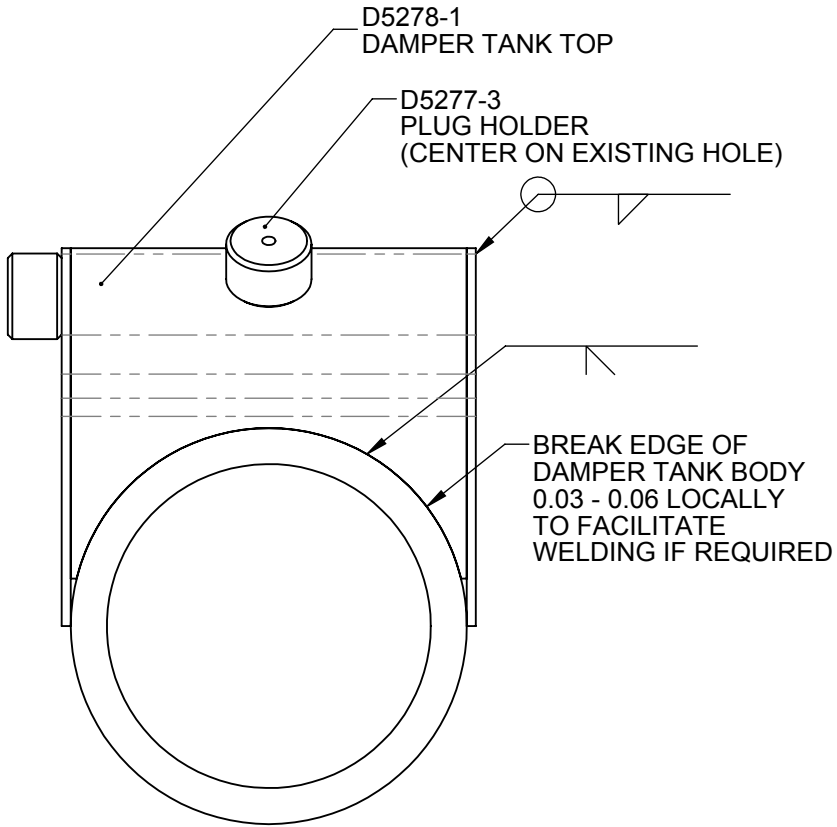
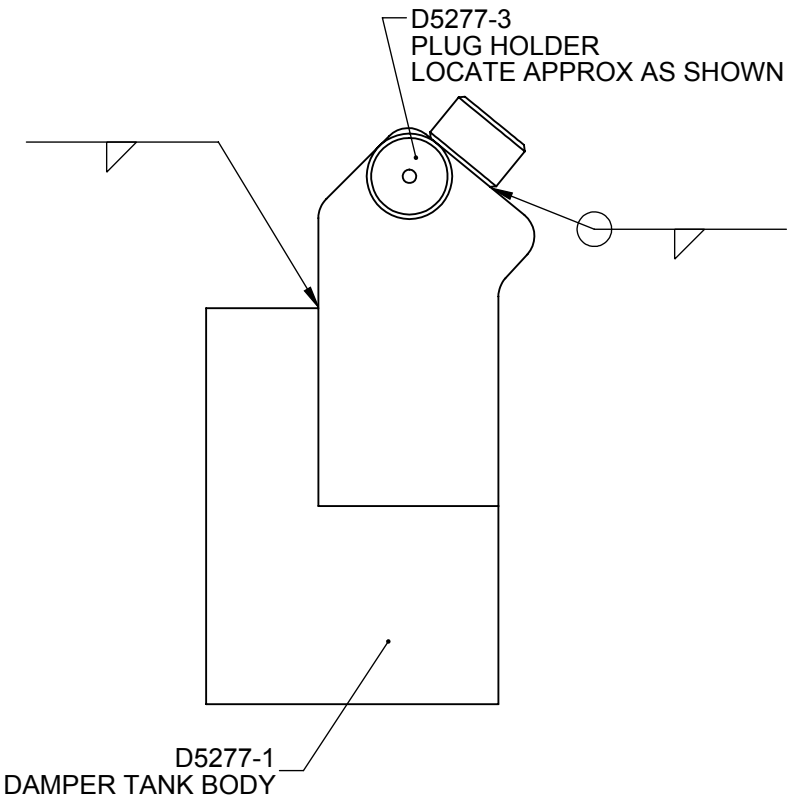
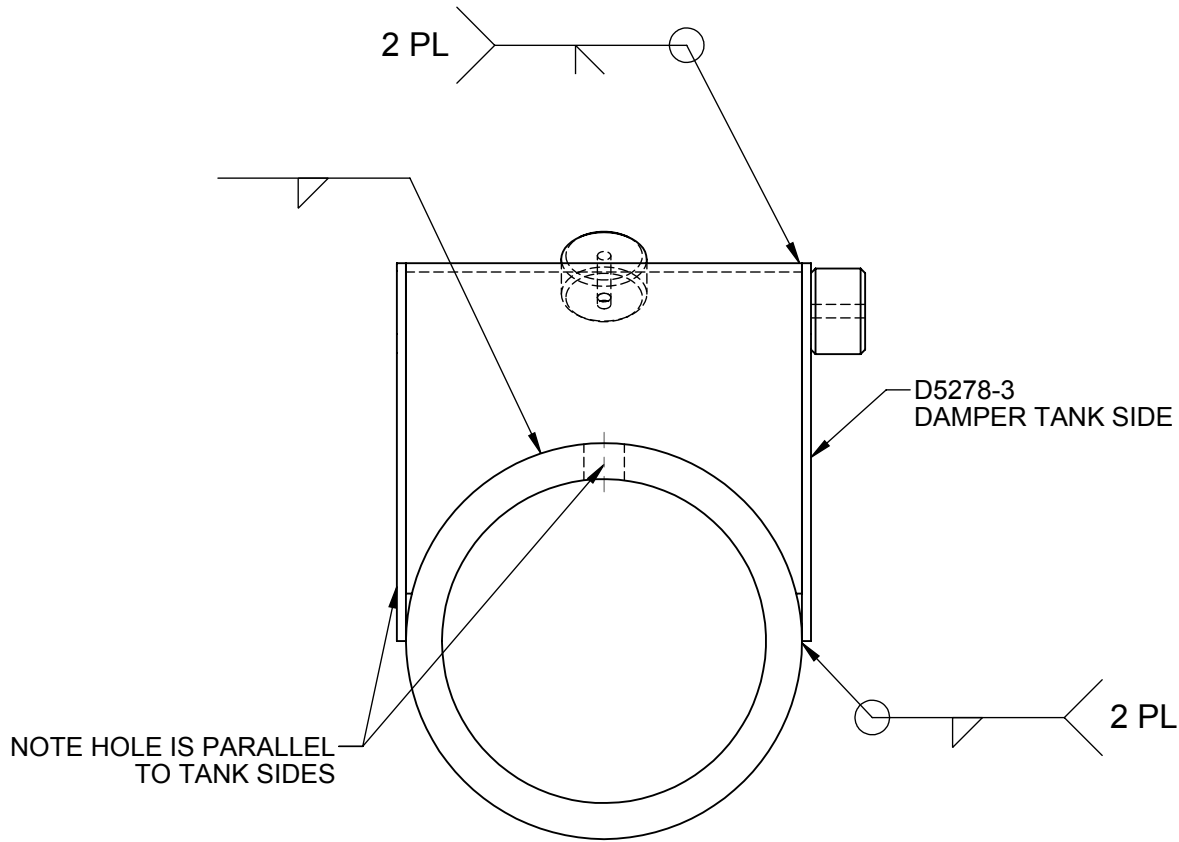
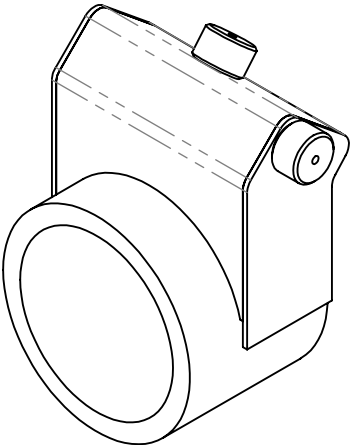
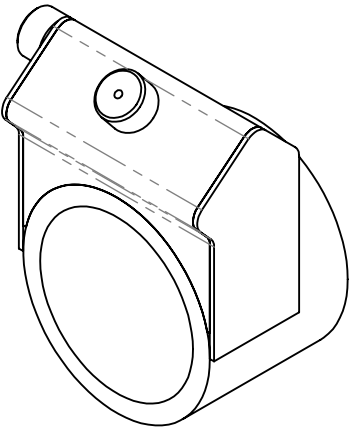


DETAIL G

PRELIMINARY ISSUE

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	CP	DRAWING NO. D5260	REV. A12 SHEET 3 OF 4
MFG. APPR.	RQ	TITLE DAMPER TANK ASSEMBLY	SCALE NTS
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DE APPR.			
DATE	15.07.30		

ITEM	QTY -052	P/N	DESCRIPTION
	X	D5260-052	DAMPER TANK WELDMENT (RH)
1	1	D5277-1	DAMPER TANK BODY
2	2	D5277-3	PLUG HOLDER
3	1	D5278-1	DAMPER TANK TOP
4	2	D5278-3	DAMPER TANK SIDE



D5260-052 DAMPER TANK WELDMENT (RH)

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.35 lbs
 - 8) BREAK EDGES ON SHEET METAL TO FACILITATE WELDING AS REQUIRED

PRELIMINARY ISSUE

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	CP	DRAWING NO. D5260	REV. A12 SHEET 4 OF 4
MFG. APPR.	RQ	TITLE DAMPER TANK ASSEMBLY	SCALE NTS
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DE APPR.			
DATE	15.07.30		